STERLING STUDIOS

Unit D Western Trading Estate Trading Estate Road London NW10 7LU TEL: 020 8453 9360 FAX: 020 8453 9379 info@sterling-studios.com www.sterling-studios.com

2015 technical data sheet

'A new line'

epoxy resin

The epoxy resin used for the lines is suitable for wet areas (showers, swimming pools and outdoor areas). The resin comes with a 10 year outdoor guarantee from the manufacturers. The substrates guaranties are according to the manufacturer. Mdf is available with a 50 year outdoor guarantee from Medite.

The paint effects are suitable for both domestic and contract work. Please advise us of the intended use so we may adjust our paint system accordingly.

Substrates

Suitable substrates for our resin to decorate walls or furniture.

Glass, stainless steel, brass, aluminium, copper, marble, ceramic, leather, fabric, paper, wood, veneered panels, mdf, plywood and most painted surfaces, to name a few.

Please enquire for other substrates not listed above.

<u>Sizes</u>

Industry standard sizes for panels usually 2440 x 1220 mm are normal.

Our CNC machine bed will produce up to 2600 x 1400 mm for all "croc patterns" (both vertical and horizontal lines), and over 4000 x 1400 mm for most horizontal patterns. In theory bigger heights are achievable but please bear in mind that both the weight and size make some materials more difficult to handle.

For some effects the other factor to consider is that the CNC machine is very accurate and dispenses the resin from a tip $\frac{1}{2}$ mm above the substrate and this must be suitably flat. Please enquire for large sheet suitability.

Colours

Backgrounds can be any colour from any commonly used charts in the UK (please enquire about overseas colour charts). Special resin colours can be mixed depending on quantity. There are 6 standard colours for the resin; we mainly use clear resin.

<u>Sheen</u>

Lines can have a matt, satin or gloss finish depending on pattern and technique

Metal coloured lines (on glass only).

We can produce metal coloured resin lines in most of the precious metal colours including, gold, moon gold, silver, champagne gold, platinum, or noir, etc...

Genuine precious metal lines

Our resin lines are available in 24ct gold, 22ct moon gold, silver, 6 and 12ct white gold, platinum, or noir, 22.5ct champagne gold, 19ct caplain and any other available gold leaf on the market.

If you require any further details or would like to discuss a particular project, please contact us.

A new line is a totally new concept and exiting new product for our company, we look forward to collaborating with our clients to develop it's full decorative potential.

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Samples on display at Surface Design 2015

4 fold screen

<u>Blue panel (croc lines)</u> A lattice pattern of burnished raised lines on a matt blue painted mdf panel.

<u>Cream panel</u> Burnished raised horizontal lines on a matt cream painted mdf panel.

Off white panel {croc lines) A raised lattice pattern with highlighted spots on a matt off white painted mdf panel.

<u>Moongold panel</u> A raised undulating horizontal line pattern on a strier moongold colour painted mdf panel.

Glass triptych

a warm silver strier on an off white ground back painted glass with a raised lattice pattern.

a bronze colour back painted glass with a raised silver lattice pattern on the face.

a pearlescent green strier colour back painted glass with an undulating horizontal silver line pattern on the face.

Box fronts

Dome top raised burnished black line croc pattern on a matt black painted mdf panel.

Flat top raised burnished black line croc pattern on a matt black painted mdf panel.

Spot, dome top raised burnished black line croc pattern on a matt black painted mdf panel.